

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
30 June 2005 (30.06.2005)

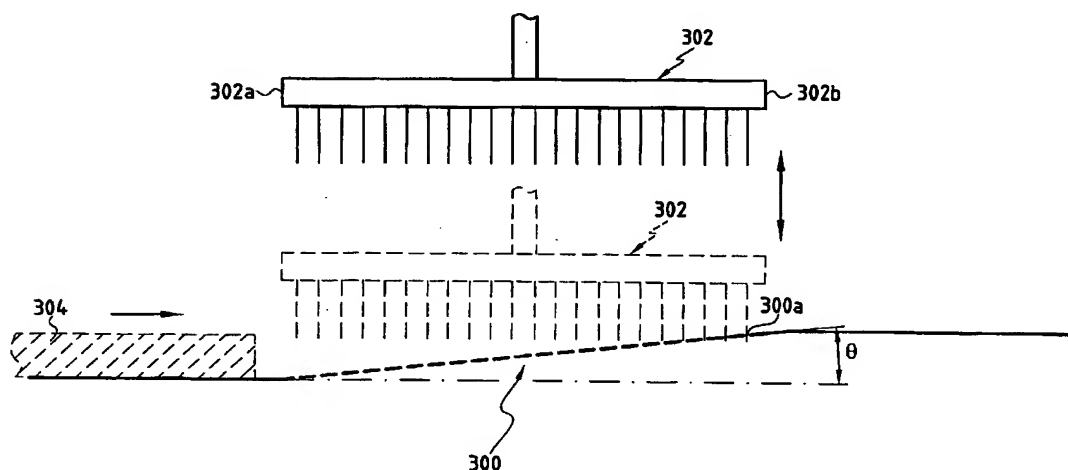
PCT

(10) International Publication Number
WO 2005/059225 A1

- (51) International Patent Classification⁷: **D04H 18/00**, 1/46, 3/10, 13/00
- (21) International Application Number: PCT/EP2004/013962
- (22) International Filing Date: 8 December 2004 (08.12.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data: 60/527,301 8 December 2003 (08.12.2003) US
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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(54) Title: METHOD OF PRODUCING A FIBROUS PREFORM



(57) Abstract: Method for producing a fibrous preform, especially by needling a fiber material (e.g., discontinuous pitch-based or PAN-based fiber). A needle-penetrable mold plate (10) having at least one mold cavity (12) therein for receiving the fiber material is provided. The use of a needle-penetrable mold plate allows the mold plate having the fiber material therein to be passed freely through a linear needling device, such as a linear needling loom, without having to take rigorous care to limit a needling path to the discontinuous fiber material, as in the conventional art. The mold plate is moved relative to the needling device one or more times until a desired level of material density (sometimes measured by fiber content percentage) is attained. Preferably, the mold plate is additionally moved and/or allowed to move along a direction generally transverse to the direction along with the mold plate moves relative to the needling device, so as to avoid the conventional problem of needle "tracking" and thereby create a better needling effect.



Published:

— with international search report

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